

BOTTOM SIDE

NOTES:

CUT TRACES AT 2 LOCATIONS, BETWEEN D820B AND C999B, AND BETWEEN D911B AND D910B. REFERENCE LOCATIONS DN DRAWING INDICATED BY ...

2. TRIM LEADS OF SW910 TO TOP OF FILLET, SOLDER DIODE D912B, ITEM #13, CATHODE END UP BETWEEN THE LEADS OF SWITCH SW910

3 SOLDER GROUNDING SPRING, ITEM #103 TO LEAD OF SW910 SWITCH

SOLDER IN SERIES TWO DIDDES, D913B, ITEM #14, CATHODE END TO D914B, ITEM #14, ANDDE END. CONNECT D913B ANDDE END TO THE CATHODE END OF D912B.

5. JUMPER 30 AWG WIRE, ITEM #109, FROM BOTTOM RIGHT LEG OF D910B TO CATHODE END OF D914B DIODE.

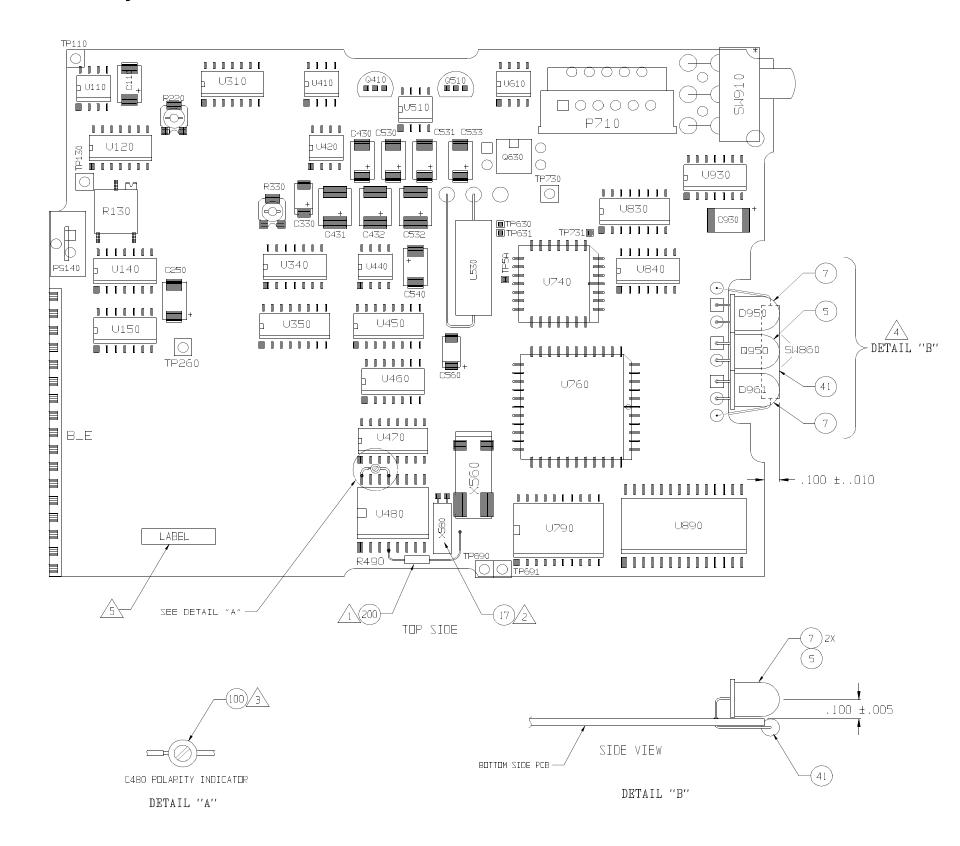
JUMPER 30 AWG WIRE, ITEM #109, FROM LEFT SIDE OF CAP C999B TO VIA HOLE FOUND BELOW LOCATION R820B.

SOLDER IN SERIES ON PADS BELOW R631B, TWO DIDDES, ITEM #14, SOLDER CATHODE END OF 0630B TO TOP PAD AND ANDDE END OF 0631B TO BOTTOM PAD, JOINING BOTH DIDDES TOGETHER WITH SOLDER.

CAUTION: DO NOT LET DIODES OR SOLDER MAKE CONTACT WITH VIAS IN AREA.

SEE SEPARATE PARTS LIST

PCBA Main Board Drawing 1 P/N 670-0303-10 Sheet 1 of 5



NOTES:

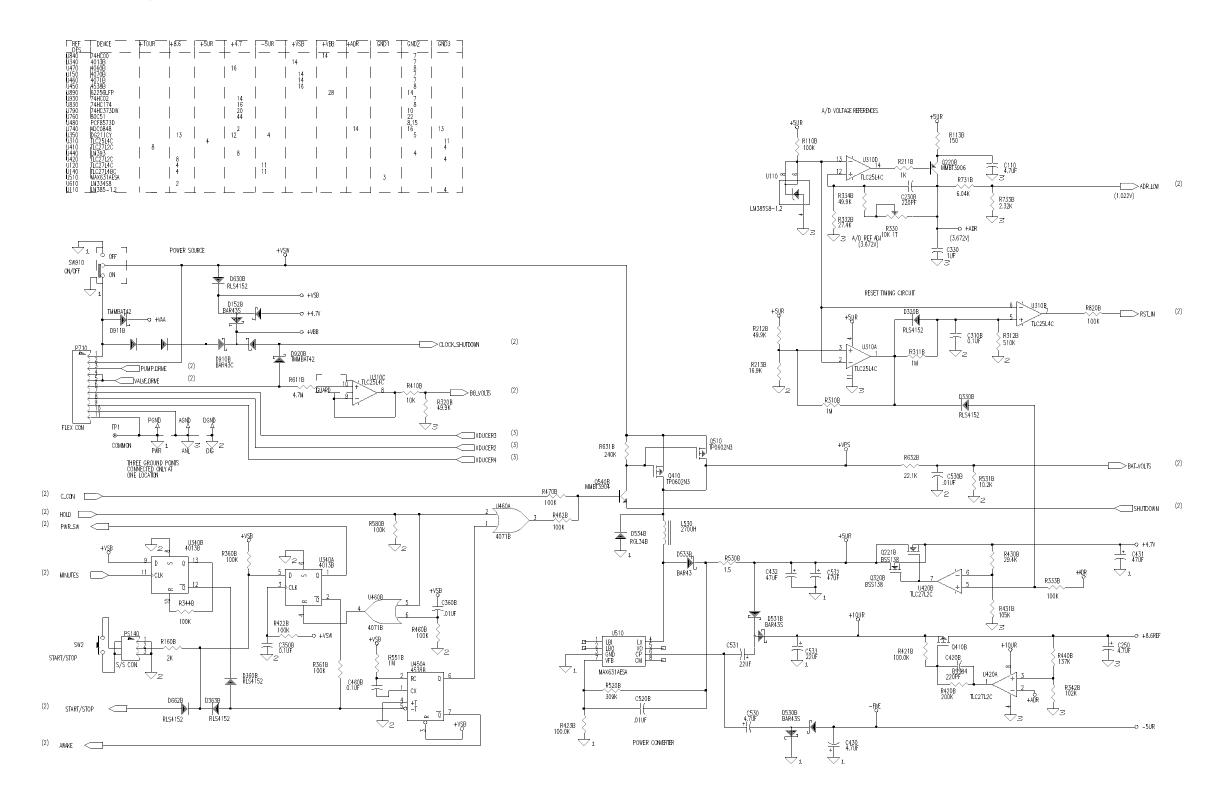
ATTACH DNE END OF RESISTOR R490, ITEM #200, TO U480 PIN 4. WRAP 30 AWG WIRE, ITEM #200, ARDUND UNATTACHED LEAD OF RESISTOR AND SOLDER. COMPLETE JUMPER TO LOWEST VIA LOCATED UNDER CRYSTAL X560.

ATTACH CAP C480, ITEM #100, TO U480 PIN 13 AND PIN 16. PLACE POLARITY INDICATOR FOR CAP TOWARDS PIN 16. SEE DETAIL "A" FOR IDENTIFYING POLARITY PLACEMENT OF C480.

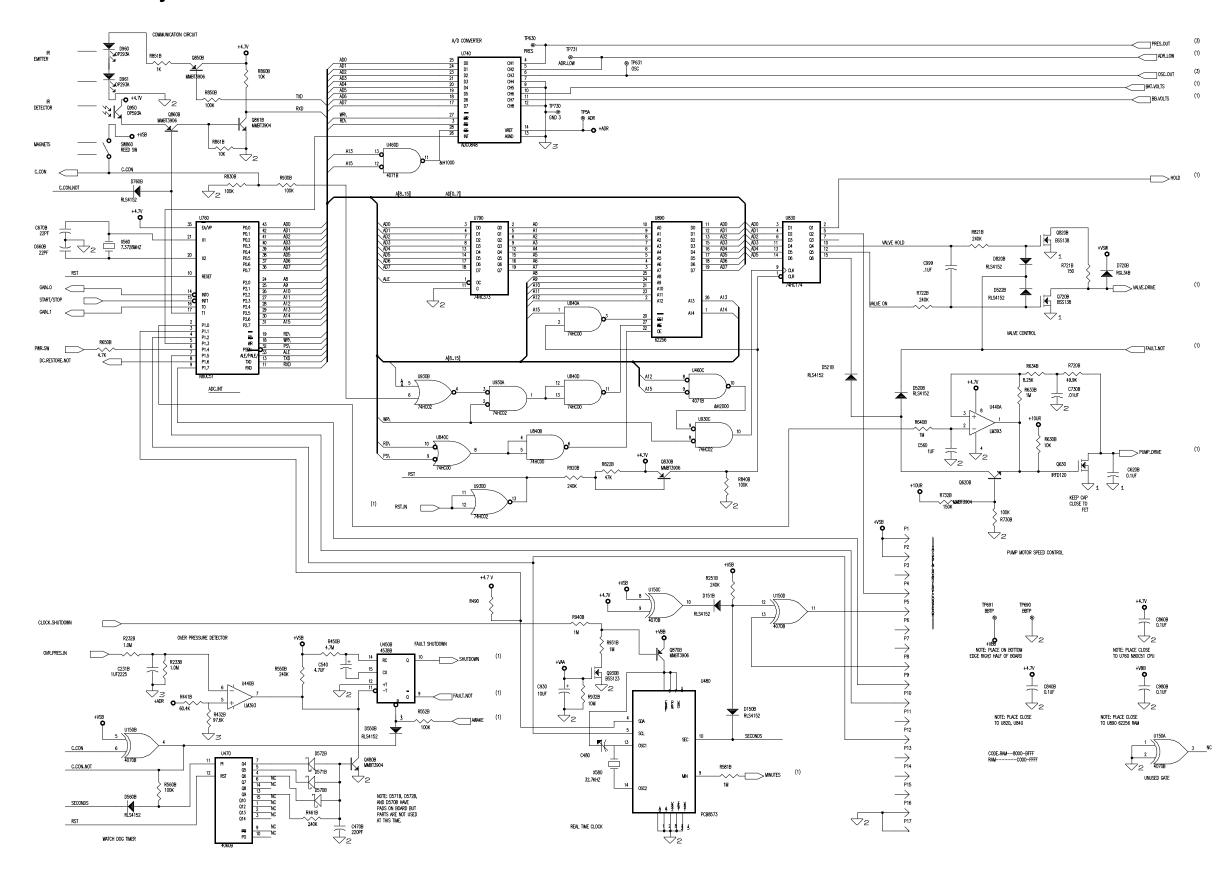
USE FIXTURE, ITEM #210, FOR INSTALLING LED PHOTO DEVICES D950 AND D961, ITEM #7, LED PHOTO TRANSISTOR D950, ITEM #5, AND REED SWITCH SW860, ITEM #41. REFERENCE DETAIL "B" FOR MOUNTING REQUIREMENTS.

√5\ PLACE PCB IDENTIFICATION LABEL, ITEM #108, IN LOCATION SHOWN.

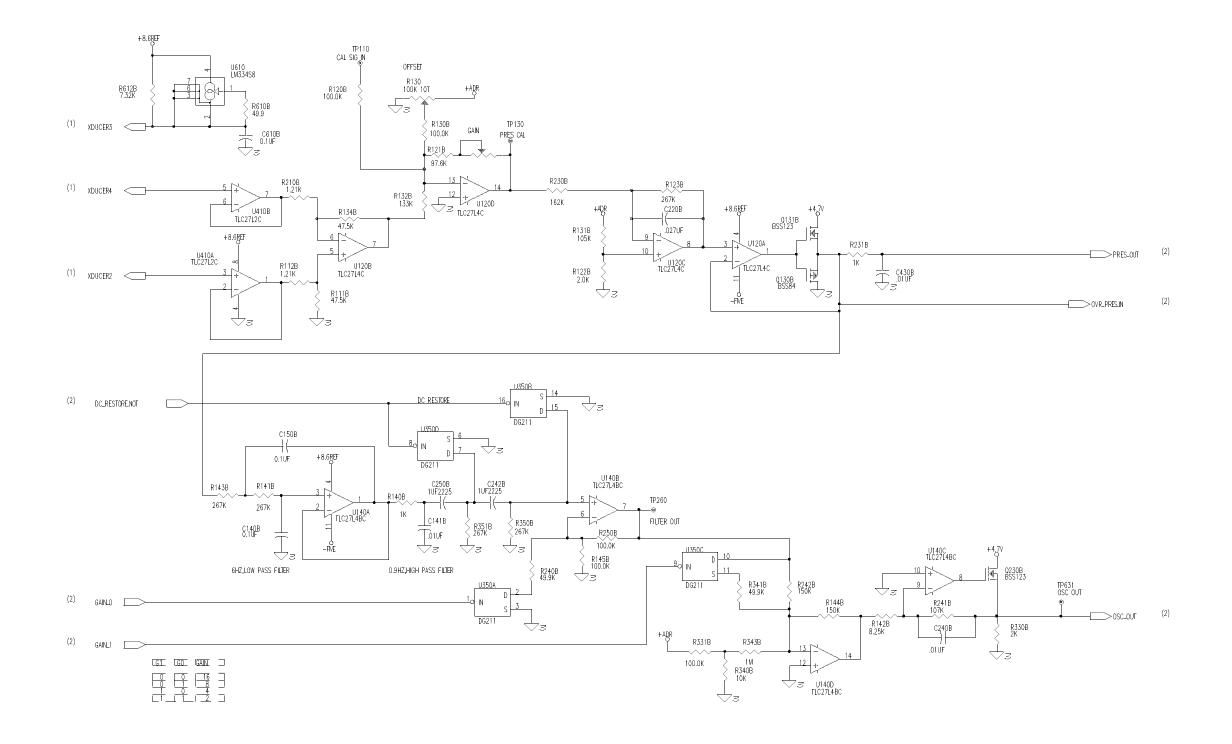
PCBA Main Board Drawing 1 P/N 670-0303-10 Sheet 2 of 5



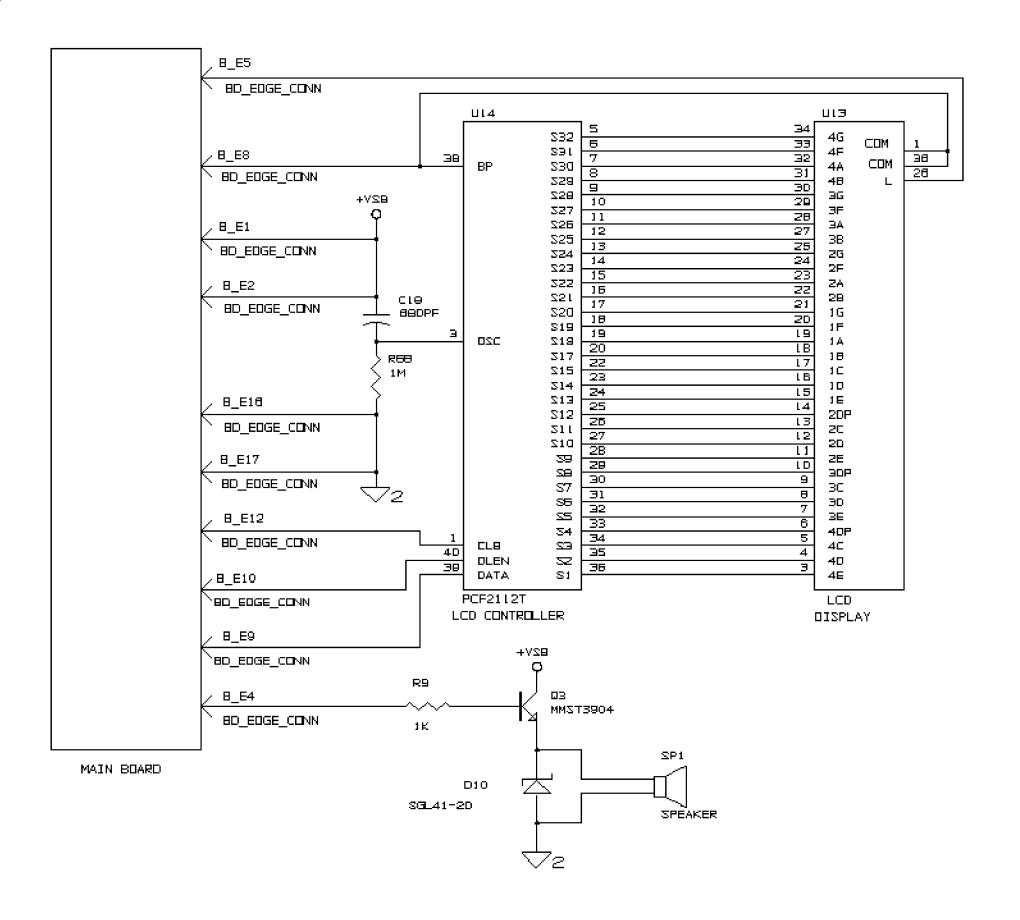
PCBA Main Board Drawing 1 P/N 670-0303-10 Sheet 3 of 5



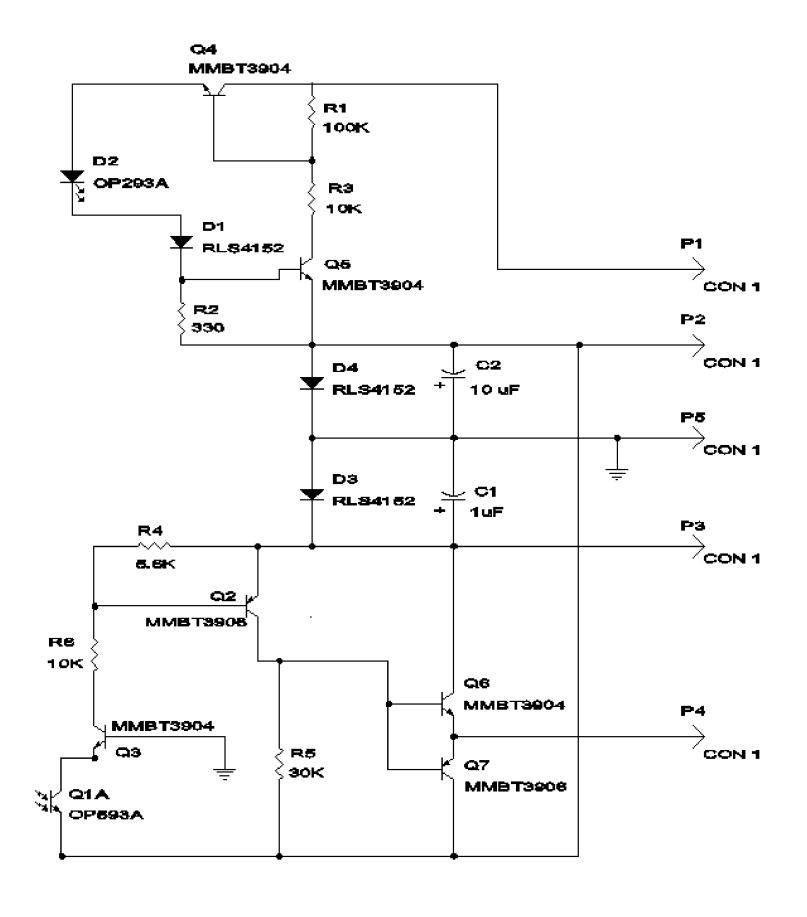
PCBA Main Board Drawing 1 P/N 670-0303-10 Sheet 4 of 5



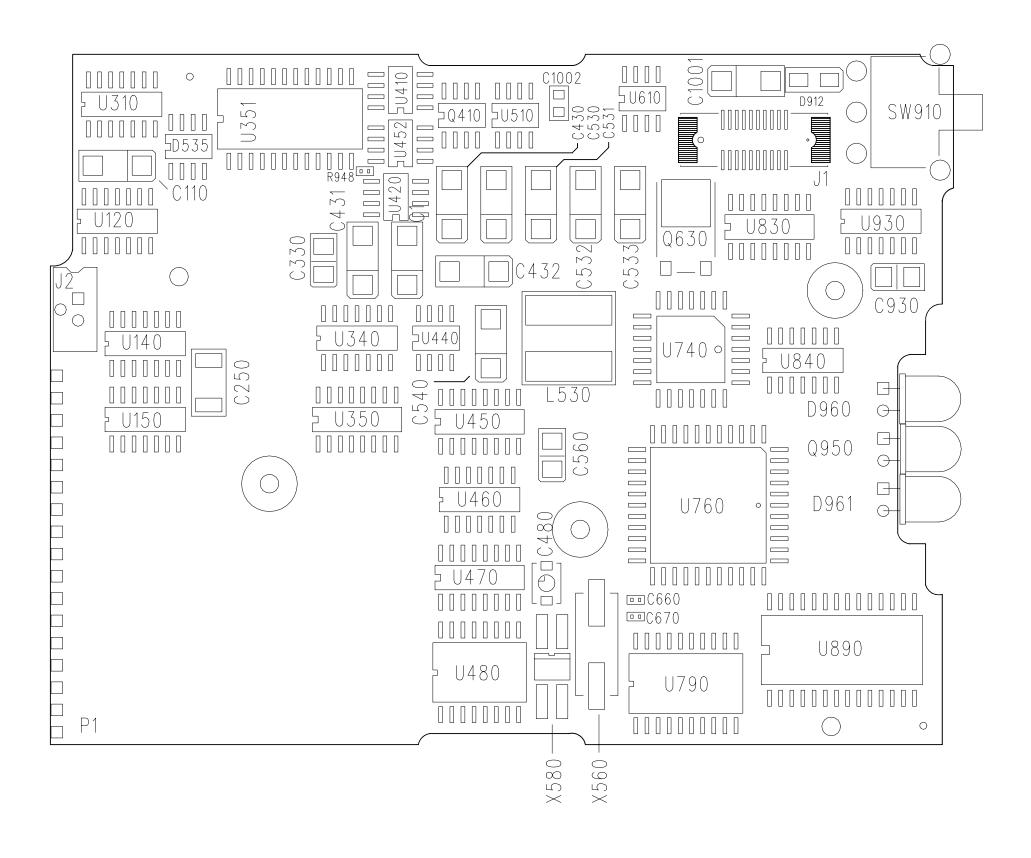
PCBA Main Board Drawing 1 P/N 670-0303-10 Sheet 5 of 5



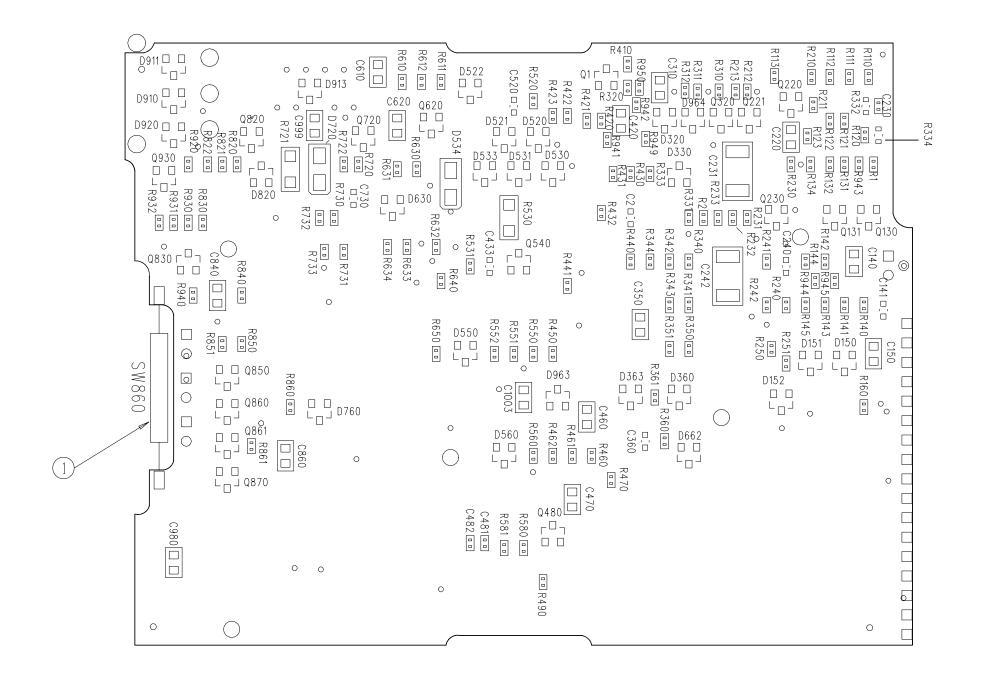
Display Board Schematic Drawing 2 P/N 670-0302-00 Sheet 1 of 1



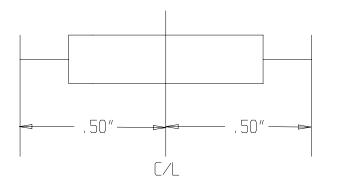
IR Board Schematic Drawing 3 P/N 670-0304-02 Sheet 1 of 1



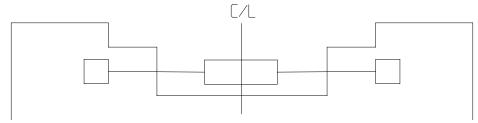
PCBA Main Board Drawing 4 P/N 670-0303-12 Sheet 1 of 2



1) Trim leads of SW860 to .50 "+/- .01" from centerline, per figure 1



Install SW860 on pads so that it is centered in opening per figure 2.



PCBA Main Board Drawing 4 P/N 670-0303-12 Sheet 2 of 2